

MAINTENANCE

ALUMINIUM FLASHINGS

Aro® flashings are supplied mill finished or Dulux Duratec® powder coated in black prior to delivery.

All flashings must be in their final specified finish condition prior to installation. JSC recommends Dulux Duratec® powder coating. Mill finish flashings must be finished before installation.

CLEANING — POWDER COATED SURFACES

Duratec coating systems are suitable for coastal environments greater than 10 m from the high tide line. Where installations are located within 10m of the high tide line, an alternative coating system may be required. Refer to the [Duratec Care & Maintenance Guidelines](#) for full details on environmental limitations and recommended maintenance procedures.

Powder coated surfaces should be regularly cleaned and maintained. Cleaning should be carried out using warm water and a mild pH-neutral detergent, followed by rinsing with clean fresh water to remove any residues. Aggressive solvents, thinners, turpentine, citrus cleaners, and other harsh chemicals should not be used, and coated surfaces should not be excessively rubbed. Cleaning frequency will depend on the environmental conditions, however in general low-pollution environments may require cleaning approximately every 12 months, while coastal or higher pollution environments may require cleaning every 6 months or more frequently if visible contaminants accumulate.

- Use warm water and a mild pH-neutral detergent.
- Rinse thoroughly with clean fresh water.
- Do not use solvents, thinners, turpentine, citrus cleaners, or other harsh chemicals.
- Do not scrub or excessively rub coated surfaces.

SEALANTS

Inspect Sikaflex AT Facade joints at jambs and head annually. Look for cracking, shrinkage, loss of adhesion, or gaps at edges. Any failed sealant must be removed and replaced promptly. For sealant service life and replacement intervals, refer to the current Sika AT Facade product data sheet at nzl.sika.com.

WEATHERBOARDS

Care and maintenance requirements for JSC Verticlad and Rusticlad weatherboards are outlined in the JSC [Exterior Weatherboard Maintenance Guide](#).